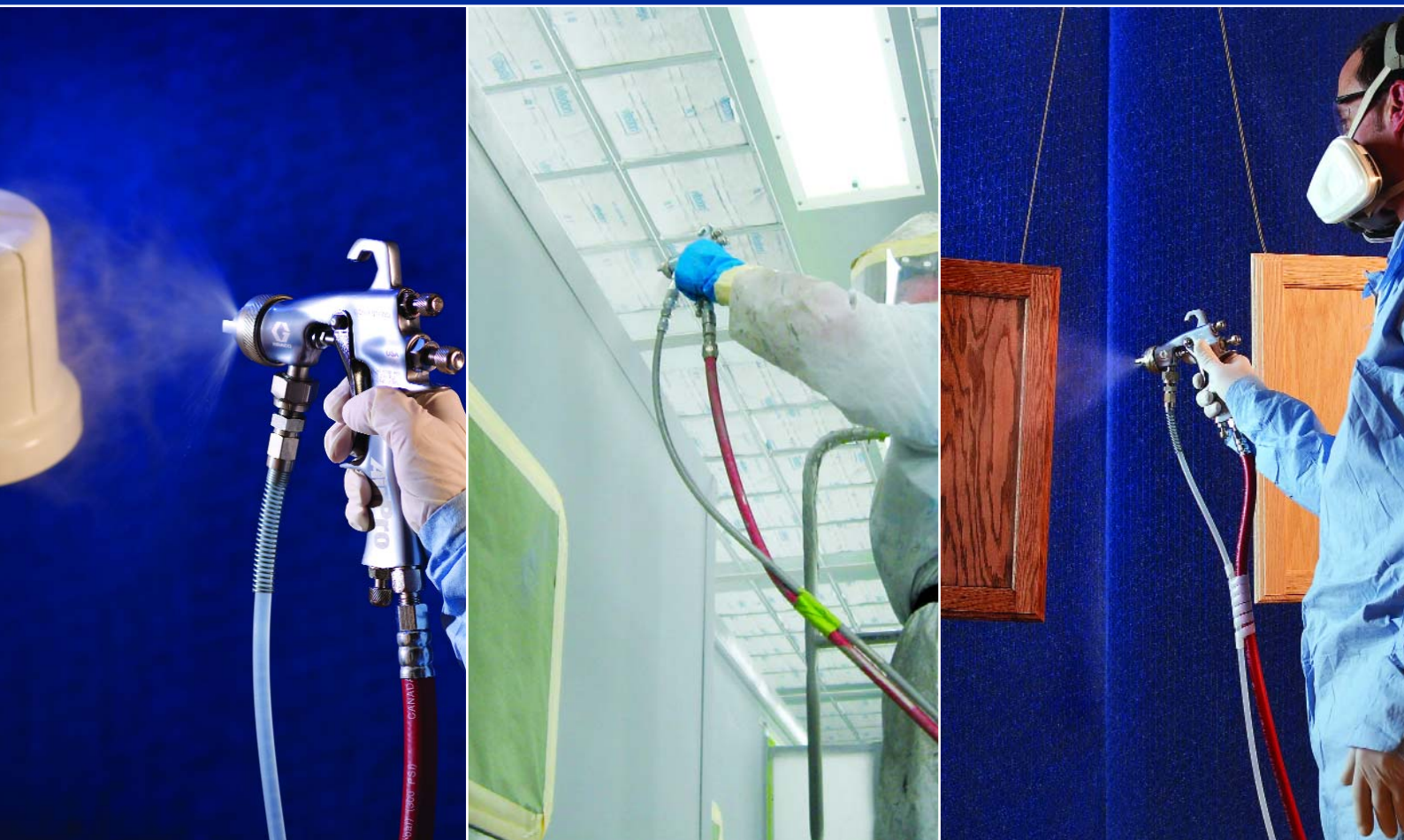




# AirPro™

Advanced Spraying Technology for Automotive, Metal,  
Wood, Waterborne, High Wear and Adhesive Applications



PROVEN QUALITY. LEADING TECHNOLOGY.

# AirPro™ Spray Gun

Advanced Spraying Technology

Whether you are a custom shop or a high volume manufacturing facility, the AirPro air spray gun delivers exceptional spraying performance while addressing your environmental and operator concerns.

- Cutting edge air cap and nozzle design optimize spray performance
- Wide range of gun models to meet the needs of your specific application
- Lightweight design, low trigger force and ergonomic handle provide maximum operator comfort
- Fewer parts means less maintenance and downtime
- Air flow and consumption are tested to meet environmental compliance



## Versatile Product Line

Offered in three air spray technologies to fit the needs of your environment, Graco's AirPro gun has the versatility and flexibility to accommodate a variety of spraying needs.

### AirPro™ Spray Gun



**HVLP**



**COMPLIANT**



**CONVENTIONAL**

|                            |             |               |               |
|----------------------------|-------------|---------------|---------------|
| <b>FINISH QUALITY</b>      | <b>Good</b> | <b>Better</b> | <b>Best</b>   |
| <b>TRANSFER EFFICIENCY</b> | <b>High</b> | <b>High</b>   | <b>Medium</b> |
| <b>FLUID FLOW</b>          | <b>Low</b>  | <b>Medium</b> | <b>High</b>   |
| <b>AIR FLOW</b>            | <b>High</b> | <b>Low</b>    | <b>Low</b>    |

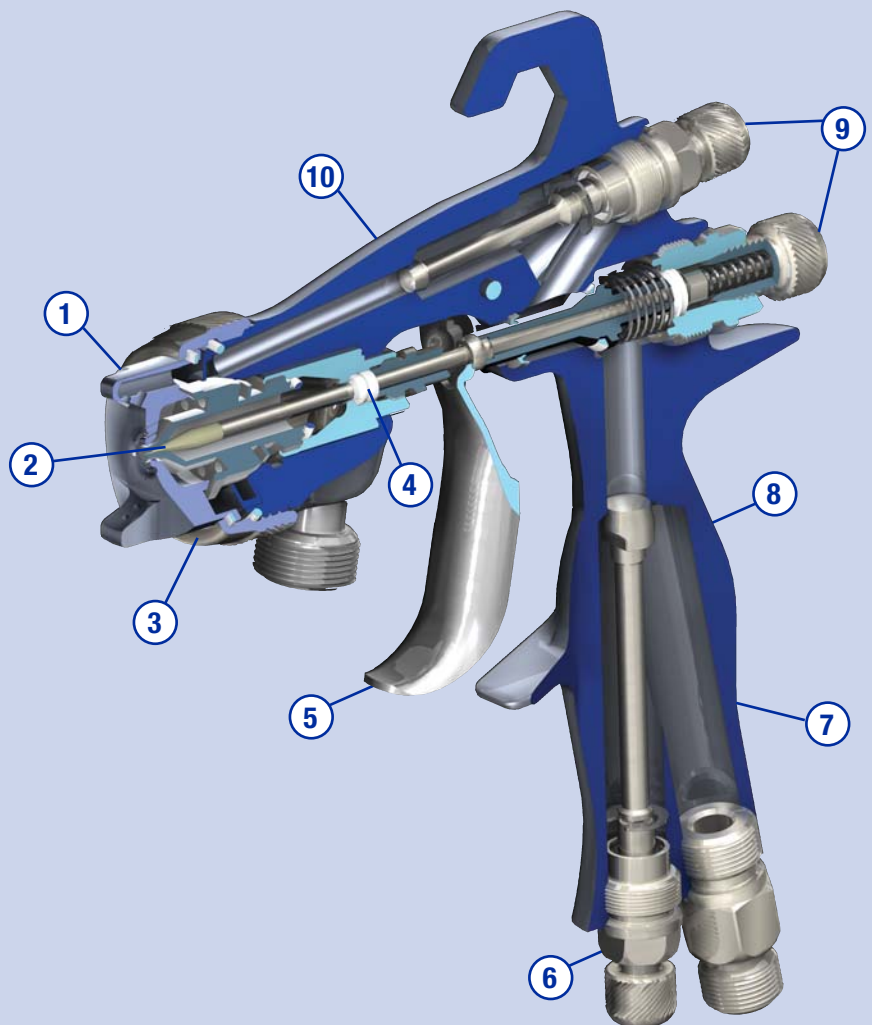
# Combine both Performance and Comfort

## AirPro™ Features

Ergonomically designed for superior handling, the AirPro™ guns have a soft, controlled and adjustable spray pattern, delivering:

- Even materials distribution through the spray pattern for optimum coverage
- Improved transfer efficiency through reduced air consumption
- Reduced spray turbulence due to uniform air flow
- Enhanced atomization through material specific air caps

1. New air caps in three air spray technologies to fit the needs of your environment
2. Two piece needle with replaceable tip reduces operating costs
3. Quick turn retaining ring which captures air cap upon disassembly
4. Long life needle packing for reduced downtime
5. Ultra-light trigger pull reduces muscle stress
6. Inlet pressure adjustment (cheater) valve increases spraying flexibility
7. Air flow consumption designed to meet environmental compliance
8. Uniform air flow for reduced turbulence
9. Ergonomic knobs provide excellent operator comfort
10. Lighter weight (410 grams) than other guns in its category



# Applications

## WOOD

Air caps and nozzles specifically designed for wood finishing applications that require uniform material distribution at low pressures, including:

- Stains
- NGRs
- Toners

Needle/nozzle sizes available in 0.020", 0.030" and 0.040". (0.5, 0.8, and 1.0 mm)



## WATERBORNE

Air caps designed to spray environmentally friendly waterborne materials even with high solids content including:

- Lacquers
- UV materials
- Paints

Needle/nozzle sizes available in 0.030", 0.042" and 0.055". (0.8, 1.1, and 1.4 mm)



## ADHESIVE

Unique air caps designed for spraying waterborne and solventborne adhesives and sealants.

For use in a variety of industries including:

- Furniture
- Automotive
- Packaging



Needle/nozzle sizes in 0.051" and 0.70". (1.3 and 1.8 mm)



## GENERAL METAL

The AirPro gun is ideal for metal parts fabricators and metal finishing job shop operations requiring high quality paint jobs.

Works well with a wide variety of industrial coatings including:

- Urethanes
- Epoxies
- Latex
- 2 component materials

Needle/nozzle sizes range from 0.020" up to 0.110".  
(0.5-2.8 mm)

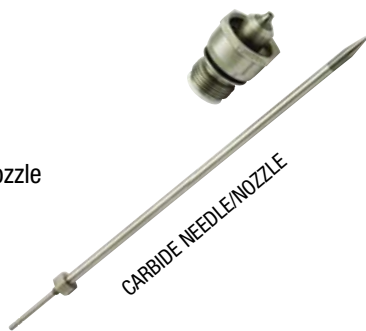


## HIGH WEAR

These guns are designed with a carbide nozzle and needle tip for long life with abrasive materials.

- Enamels
- Ceramics
- Metallics
- High solids

Available in 3 needle/nozzle sizes, 0.059", 0.070", and 0.086".  
(1.5, 1.8, 2.2 mm)



## AUTOMOTIVE

Whether painting a car, motor home, truck or bus, the AirPro gun provides excellent atomization for a Class A finish.

It is optimized to paint:

- Base coats
- Clear coats
- Primers

Needle/nozzle sizes from 0.030" to 0.055".  
(0.8-1.4 mm)



# Enhance Your System Performance

## COMPLETE SYSTEMS

Quality pumps enhance any finishing system. Graco offers a variety of pumps and packages to meet the needs of your low to high volume applications, and to increase productivity.

Equipped with AirPro™ spray guns, the Triton® air-operated diaphragm spray package applies a high quality decorative finish to wood and metal parts.



## PRESSURE POTS

- Ideal for low to high volume, dedicated colour or fine finish applications (i.e., 1-350 liter used daily)
- Low pulsation, high quality finish
- Simple, no moving parts



## TRITON® PUMPS

- Ideal for medium to high volume fine finish applications (i.e., 4 l/day or less)
- Easy-to-use, air operated diaphragm pump
- Lowest pulsation diaphragm pump in the market
- Ability to recirculate material
- Quick to colour change, clean and refill
- Cost equivalent to 40 liter SST pressure tank
- Rugged stainless steel or aluminum construction



# Ordering Information

## How To Order:

- 1 Determine feed (pressure, gravity or siphon)
- 2 If pressure feed, identify application type
- 3 Select spray type (conventional, HVLP or compliant)
- 4 Select material viscosity
- 5 Select average flow rate

| MATERIAL VISCOSITY | VISCOSITY (centipoise) |
|--------------------|------------------------|
| Light              | 5-15                   |
| Light-Medium       | 15-30                  |
| Medium             | 30-70                  |
| Medium-Heavy       | 70-100                 |
| Heavy              | >100                   |

## PRESSURE FEED

### General Metal Spray Guns



| Part Number | Spray Type   | Nozzle in. (mm) | Material Viscosity | Flow O2/min (l/min) | Air Cap Kit | Needle/Nozzle Kit |
|-------------|--------------|-----------------|--------------------|---------------------|-------------|-------------------|
| 288726      | Conventional | 0.020 (0.5)     | light              | 4-8 (0.12-0.24)     | 289773      | 289458            |
| 288929      | Conventional | 0.030 (0.8)     | light              | 4-12 (0.12-0.35)    | 289773      | 289459            |
| 288930      | Conventional | 0.042 (1.1)     | light-medium       | 8-20 (0.24-0.59)    | 289773      | 289460            |
| 288931      | Conventional | 0.055 (1.4)     | medium             | 16-30 (0.47-0.89)   | 289773      | 289462            |
| 288932      | Conventional | 0.070 (1.8)     | medium-heavy       | 16-35 (0.47-1.04)   | 289784      | 289464            |
| 288933      | Conventional | 0.086 (2.2)     | medium-heavy       | 16-40 (0.47-1.18)   | 289068      | 289466            |
| 288934      | Conventional | 0.110 (2.8)     | heavy              | 16-45 (0.47-1.33)   | 289069      | 289467            |
| 288935      | HVLP         | 0.020 (0.5)     | light              | 4-8 (0.12-0.24)     | 289041      | 289458            |
| 288936      | HVLP         | 0.030 (0.8)     | light              | 4-10 (0.12-0.30)    | 289041      | 289459            |
| 288937      | HVLP         | 0.042 (1.1)     | light-medium       | 6-12 (0.18-0.35)    | 289041      | 289460            |
| 288938      | HVLP         | 0.055 (1.4)     | medium             | 12-18 (0.36-0.53)   | 289041      | 289462            |
| 288939      | HVLP         | 0.070 (1.8)     | medium-heavy       | 16-20 (0.47-0.59)   | 289041      | 289464            |
| 288940      | HVLP         | 0.086 (2.2)     | medium-heavy       | 18-22 (0.53-0.65)   | 289070      | 289466            |
| 288941      | HVLP         | 0.110 (2.8)     | heavy              | 20-24 (0.59-0.71)   | 289043      | 289467            |
| 288942      | Compliant    | 0.020 (0.5)     | light              | 4-8 (0.12-0.24)     | 289042      | 289458            |
| 288943      | Compliant    | 0.030 (0.8)     | light              | 4-10 (0.12-0.30)    | 289042      | 289459            |
| 288944      | Compliant    | 0.042 (1.1)     | light-medium       | 6-12 (0.18-0.35)    | 289042      | 289460            |
| 288945      | Compliant    | 0.055 (1.4)     | medium             | 12-18 (0.36-0.53)   | 289042      | 289462            |
| 288946      | Compliant    | 0.070 (1.8)     | medium-heavy       | 16-20 (0.47-0.59)   | 289042      | 289464            |
| 288947      | Compliant    | 0.086 (2.2)     | medium-heavy       | 18-22 (0.53-0.65)   | 289044      | 289466            |
| 288948      | Compliant    | 0.110 (2.8)     | heavy              | 20-24 (0.59-0.71)   | 289045      | 289467            |

### General Metal with Stainless Steel Tip

| Part Number | Spray Type   | Nozzle in. (mm) | Material Viscosity | Flow O2/min (l/min) | Air Cap Kit | Needle/Nozzle Kit |
|-------------|--------------|-----------------|--------------------|---------------------|-------------|-------------------|
| 288949      | Conventional | 0.042 (1.1)     | light-medium       | 8-20 (0.24-0.59)    | 289773      | 289461            |
| 288950      | Conventional | 0.055 (1.4)     | medium             | 16-30 (0.47-0.89)   | 289773      | 289463            |
| 288951      | Conventional | 0.070 (1.8)     | medium-heavy       | 16-35 (0.47-1.04)   | 289784      | 289465            |
| 288952      | HVLP         | 0.042 (1.1)     | light-medium       | 8-14 (0.24-0.41)    | 289041      | 289461            |
| 288953      | HVLP         | 0.055 (1.4)     | medium             | 12-16 (0.36-0.53)   | 289041      | 289463            |
| 288954      | HVLP         | 0.070 (1.8)     | medium-heavy       | 16-20 (0.47-0.59)   | 289041      | 289465            |
| 288955      | Compliant    | 0.042 (1.1)     | light-medium       | 8-14 (0.24-0.41)    | 289042      | 289461            |
| 288956      | Compliant    | 0.055 (1.4)     | medium             | 12-18 (0.36-0.53)   | 289042      | 289463            |
| 288957      | Compliant    | 0.070 (1.8)     | medium-heavy       | 16-20 (0.47-0.59)   | 289042      | 289465            |

### Automotive Applications

| Part Number | Spray Type   | Nozzle in. (mm) | Material Viscosity | Flow O2/min (l/min) | Air Cap Kit | Needle/Nozzle Kit |
|-------------|--------------|-----------------|--------------------|---------------------|-------------|-------------------|
| 288929      | Conventional | 0.030 (0.8)     | light              | 4-12 (0.12-0.35)    | 289451      | 289459            |
| 288930      | Conventional | 0.042 (1.1)     | light-medium       | 8-20 (0.24-0.59)    | 289451      | 289460            |
| 288931      | Conventional | 0.055 (1.4)     | medium             | 16-30 (0.47-0.89)   | 289451      | 289462            |
| 289034      | HVLP         | 0.040 (1.0)     | light              | 6-12 (0.18-0.35)    | 289771      | 289468            |
| 289035      | HVLP         | 0.047 (1.2)     | light-medium       | 10-14 (0.30-0.41)   | 289771      | 289469            |
| 289541      | HVLP         | 0.055 (1.4)     | medium             | 12-18 (0.36-0.53)   | 289771      | 289495            |
| 289036      | Compliant    | 0.040 (1.0)     | light              | 6-12 (0.18-0.35)    | 289772      | 289470            |
| 289037      | Compliant    | 0.047 (1.2)     | light-medium       | 10-14 (0.30-0.41)   | 289772      | 289471            |
| 289542      | Compliant    | 0.055 (1.4)     | medium             | 12-18 (0.36-0.53)   | 289772      | 289497            |

# Ordering Information Continued



## PRESSURE FEED

### Wood Applications

| Part Number | Spray Type   | Nozzle in. (mm) | Material Viscosity | Flow O2/min (l/min) | Air Cap Kit | Needle/Nozzle Kit |
|-------------|--------------|-----------------|--------------------|---------------------|-------------|-------------------|
| 288958      | Conventional | 0.020 (0.5)     | light              | 4-8 (0.12-0.24)     | 288862      | 289472            |
| 288959      | Conventional | 0.030 (0.8)     | light              | 4-12 (0.12-0.35)    | 288862      | 289473            |
| 289109      | Conventional | 0.040 (1.0)     | light              | 8-20 (0.24-0.59)    | 288862      | 289474            |
| 288960      | HVLP         | 0.020 (0.5)     | light              | 4-8 (0.12-0.24)     | 288864      | 289472            |
| 288961      | HVLP         | 0.030 (0.8)     | light              | 4-10 (0.12-0.30)    | 288864      | 289473            |
| 289110      | HVLP         | 0.040 (1.0)     | light              | 6-12 (0.18-0.35)    | 288864      | 289474            |
| 288962      | Compliant    | 0.020 (0.5)     | light              | 4-8 (0.12-0.24)     | 288863      | 289472            |
| 288963      | Compliant    | 0.030 (0.8)     | light              | 4-10 (0.12-0.30)    | 288863      | 289473            |
| 289111      | Compliant    | 0.040 (1.0)     | light              | 6-12 (0.18-0.35)    | 288863      | 289474            |

### High Wear Applications

| Part Number | Spray Type   | Nozzle in. (mm) | Material Viscosity | Flow O2/min (l/min) | Air Cap Kit | Needle/Nozzle Kit |
|-------------|--------------|-----------------|--------------------|---------------------|-------------|-------------------|
| 288973      | Conventional | 0.059 (1.5)     | medium             | 16-35 (0.47-0.95)   | 288861      | 289478            |
| 288974      | Conventional | 0.070 (1.8)     | medium-heavy       | 16-35 (0.47-1.04)   | 289049      | 289479            |
| 288975      | Conventional | 0.086 (2.2)     | medium-heavy       | 16-40 (0.47-1.18)   | 289049      | 289480            |
| 288976      | HVLP         | 0.059 (1.5)     | medium             | 14-18 (0.41-0.53)   | 289115      | 289481            |
| 288977      | HVLP         | 0.070 (1.8)     | medium-heavy       | 16-20 (0.47-0.59)   | 289325      | 289482            |
| 288978      | HVLP         | 0.086 (2.2)     | medium-heavy       | 18-22 (0.53-0.65)   | 289325      | 289483            |
| 288979      | Compliant    | 0.059 (1.5)     | medium             | 14-18 (0.41-0.53)   | 289050      | 289481            |
| 288980      | Compliant    | 0.070 (1.8)     | medium-heavy       | 16-20 (0.47-0.59)   | 289327      | 289482            |
| 288981      | Compliant    | 0.086 (2.2)     | medium-heavy       | 18-22 (0.53-0.65)   | 289327      | 289483            |

### Waterborne Applications

| Part Number | Spray Type   | Nozzle in. (mm) | Material Viscosity | Flow O2/min (l/min) | Air Cap Kit | Needle/Nozzle Kit |
|-------------|--------------|-----------------|--------------------|---------------------|-------------|-------------------|
| 288964      | Conventional | 0.030 (0.8)     | light              | 4-12 (0.12-0.35)    | 289046      | 289475            |
| 288965      | Conventional | 0.042 (1.1)     | light-medium       | 8-20 (0.24-0.59)    | 289046      | 289476            |
| 288966      | Conventional | 0.055 (1.4)     | medium             | 16-30 (0.47-0.89)   | 289046      | 289477            |
| 288967      | HVLP         | 0.030 (0.8)     | light              | 4-10 (0.12-0.30)    | 289047      | 289475            |
| 288968      | HVLP         | 0.042 (1.1)     | light-medium       | 8-14 (0.24-0.41)    | 289047      | 289476            |
| 288969      | HVLP         | 0.055 (1.4)     | medium             | 12-18 (0.36-0.53)   | 289047      | 289477            |
| 288970      | Compliant    | 0.030 (0.8)     | light              | 4-10 (0.12-0.30)    | 289048      | 289475            |
| 288971      | Compliant    | 0.042 (1.1)     | light-medium       | 8-14 (0.24-0.41)    | 289048      | 289476            |
| 288972      | Compliant    | 0.055 (1.4)     | medium             | 12-18 (0.36-0.53)   | 289048      | 289477            |

### Adhesive Applications

| Part Number | Spray Type   | Nozzle in. (mm) | Material Viscosity | Flow O2/min (l/min) | Air Cap Kit | Needle/Nozzle Kit |
|-------------|--------------|-----------------|--------------------|---------------------|-------------|-------------------|
| 288982      | Conventional | 0.051 (1.3)     | medium             | 14-25 (0.41-0.74)   | 289051      | 289484            |
| 288983      | Conventional | 0.070 (1.8)     | medium-heavy       | 16-35 (0.47-1.04)   | 289051      | 289485            |

### Spatter Applications

| Part Number | Spray Type | Nozzle in. (mm) | Material Viscosity | Flow O2/min (l/min) | Air Cap Kit | Needle/Nozzle Kit |
|-------------|------------|-----------------|--------------------|---------------------|-------------|-------------------|
| 288985      | HVLP       | 0.042 (1.1)     | light-medium       | 8-14 (0.24-0.41)    | 289053      | 289460            |

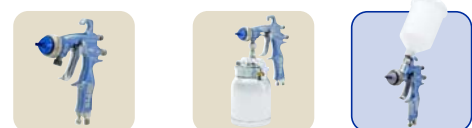




## SIPHON FEED

### With Siphon Cup

| Part Number | Spray Type   | Nozzle in. (mm) | Material Viscosity | Flow O2/min (l/min) | Air Cap Kit | Needle/Nozzle Kit |
|-------------|--------------|-----------------|--------------------|---------------------|-------------|-------------------|
| 289028      | Conventional | 0.055 (1.4)     | light-medium       | 4-10 (0.12-0.30)    | 289769      | 289487            |
| 289029      | Conventional | 0.070 (1.8)     | light-medium       | 8-12 (0.24-0.36)    | 289769      | 289488            |
| 289030      | HVLP         | 0.055 (1.4)     | light-medium       | 3-5 (0.09-0.15)     | 289435      | 289489            |
| 289031      | HVLP         | 0.070 (1.8)     | light-medium       | 4-6 (0.12-0.18)     | 289435      | 289490            |
| 289032      | Compliant    | 0.055 (1.4)     | light-medium       | 3-5 (0.09-0.15)     | 289768      | 289491            |
| 289033      | Compliant    | 0.070 (1.8)     | light-medium       | 4-6 (0.12-0.18)     | 289768      | 289492            |



## GRAVITY FEED

### Without Cup

| Part Number | Spray Type   | Nozzle in. (mm) | Material Viscosity | Flow O2/min (l/min) | Air Cap Kit | Needle/Nozzle Kit |
|-------------|--------------|-----------------|--------------------|---------------------|-------------|-------------------|
| 289002      | Conventional | 0.055 (1.4)     | light-medium       | 4-10 (0.12-0.30)    | 289773      | 289493            |
| 289003      | Conventional | 0.070 (1.8)     | light-medium       | 8-12 (0.24-0.36)    | 289773      | 289494            |
| 289005      | HVLP         | 0.055 (1.4)     | light-medium       | 3-5 (0.09-0.15)     | 289771      | 289495            |
| 289006      | HVLP         | 0.070 (1.8)     | light-medium       | 4-6 (0.12-0.18)     | 289771      | 289496            |
| 289008      | Compliant    | 0.055 (1.4)     | light-medium       | 3-5 (0.09-0.15)     | 289772      | 289497            |
| 289009      | Compliant    | 0.070 (1.8)     | light-medium       | 4-6 (0.12-0.18)     | 289772      | 289498            |

### With Gravity Cup

| Part Number | Spray Type   | Nozzle in. (mm) | Material Viscosity | Flow O2/min (l/min) | Air Cap Kit | Needle/Nozzle Kit |
|-------------|--------------|-----------------|--------------------|---------------------|-------------|-------------------|
| 289011      | Conventional | 0.055 (1.4)     | light-medium       | 4-10 (0.12-0.30)    | 289773      | 289493            |
| 289012      | Conventional | 0.070 (1.8)     | light-medium       | 8-12 (0.24-0.36)    | 289773      | 289494            |
| 289014      | HVLP         | 0.055 (1.4)     | light-medium       | 3-5 (0.09-0.15)     | 289771      | 289495            |
| 289015      | HVLP         | 0.070 (1.8)     | light-medium       | 4-6 (0.12-0.18)     | 289771      | 289496            |
| 289017      | Compliant    | 0.055 (1.4)     | light-medium       | 3-5 (0.09-0.15)     | 289772      | 289497            |
| 289018      | Compliant    | 0.070 (1.8)     | light-medium       | 4-6 (0.12-0.18)     | 289772      | 289498            |

### With 3M™ PPS™ Cup

| Part Number | Spray Type   | Nozzle in. (mm) | Material Viscosity | Flow O2/min (l/min) | Air Cap Kit | Needle/Nozzle Kit |
|-------------|--------------|-----------------|--------------------|---------------------|-------------|-------------------|
| 289020      | Conventional | 0.055 (1.4)     | light-medium       | 4-10 (0.12-0.30)    | 289773      | 289493            |
| 289021      | Conventional | 0.070 (1.8)     | light-medium       | 8-12 (0.24-0.36)    | 289773      | 289494            |
| 289023      | HVLP         | 0.055 (1.4)     | light-medium       | 3-5 (0.09-0.15)     | 289771      | 289495            |
| 289024      | HVLP         | 0.070 (1.8)     | light-medium       | 4-6 (0.12-0.18)     | 289771      | 289496            |
| 289026      | Compliant    | 0.055 (1.4)     | light-medium       | 3-5 (0.09-0.15)     | 289772      | 289497            |
| 289027      | Compliant    | 0.070 (1.8)     | light-medium       | 4-6 (0.12-0.18)     | 289772      | 289498            |

## TECHNICAL SPECIFICATIONS

|   |                                       |                     |  |
|---|---------------------------------------|---------------------|--|
| Maximum Air Inlet Pressure .....                              | 7 bar (0.7 MPa, 100 psi)              | Air Inlet .....     | 1/4 npsm (R1/4-19)                         |
| Maximum Fluid Inlet Pressure .....                            | 21 bar (2.1 MPa, 300 psi)             | Fluid Inlet .....   | 3/8 npsm (R3/8-19)                         |
| Maximum HVLP/Compliant Inbound Air Pressure*                  |                                       | Wetted Parts .....  | 303 SST, 17-4 PH SST, PEEK, acetal, UHMWPE |
| HVLP™ .....   | 1.3-2.1 bar (0.1-0.21 MPa, 19-30 psi) | Instruction manual  |  |
| Complaint™ .....  | 2.0-2.4 bar (0.2-0.24 MPa, 29-35 psi) | Pressure feed ..... | 312414                                     |
| Air Consumption   |                                       | Gravity Feed .....  | 312579                                     |
| Conventional General Metal @ 2.5 bar (0.25 MPa, 36 psi) ..... | 357 lpm                               | Siphon feed .....   | 312578                                     |
| HVLP General Metal @ 1.3 bar (0.13 MPa, 19 psi) .....         | 422 lpm                               |                     |  |
| Complaint General Metal @ 2.0 bar (0.2 MPa, 29 psi) .....     | 331 lpm                               |                     |  |
| Fluid and Air Operating Temperature Range .....               | 0 - 43°C (32°-109°F)                  |                     |  |
| Weight .....  | 410 g (14.46 oz)                      |                     |  |

\* Produces 0.7 bar (0.07 MPa, 10 psi) spraying pressure at air cap

\*\* dependent on application type

# Accessories

## HOSE

- 239631 1.2 m (4 ft) Air Whip Hose Assembly**  
Max. working pressure: 7 bar (0.7 MPa, 100 psi).  
ID: 5/16 in (7.9 mm) Swivel: 1/4 npsm(f), nitrile
- 239636 4.6 m (15 ft) Air Hose Assembly**  
Max. working pressure: 7 bar (0.7 MPa, 100 psi).  
ID: 5/16 in (7.9 mm) Swivel: 1/4 npsm(f), nitrile
- 239637 7.6 m (25 ft) Air Hose Assembly**  
Max. working pressure: 7 bar (0.7 MPa, 100 psi).  
ID: 5/16 in (7.9 mm) Swivel: 1/4 npsm(f), nitrile
- 239655 Air Swivel Inlet Feeding**
- 239622 1.2m (4 ft) Fluid Whip Hose Assembly**  
Max. working pressure: 7 bar (0.7 MPa, 100 psi).  
ID: 3/16 in (4.8 mm). 3/8 npsm(fbe), nylon with polyurethane cover
- 239633 4.6 m (15 ft) Fluid Hose Assembly**  
Max. working pressure: 7 bar (0.7 MPa, 100 psi).  
ID: 3/16 in (4.8 mm). 3/8 npsm(fbe), nylon with polyurethane cover
- 239634 7.6 m (25 ft) Fluid Hose Assembly**  
Max. working pressure: 7 bar (0.7 MPa, 100 psi).  
ID: 4.8 mm (3/16 in). 3/8 npsm(fbe), nylon with polyurethane cover

## AIR VALVES

- 234784 Air Control Valve Kit (Cheater Valve) with Gauge**  
Attaches to any HVLP spray gun for precise air pressure setting with a 0-11 bar gauge
- 235119 Gun Air Regulator Assembly 7 bar**

## CLEANING KITS

- 105749 Cleaning Brush**
- 111265 Gun Lubricant (non-silicone), 113 g**
- 15C161 Ultimate Gun Cleaning Kit**  
Includes brushes and tools for maintenance

## AIR PRESSURE VERIFICATION KIT

For use in checking air cap atomizing air pressure. Not to be used for actual spraying.

Note: To be HVLP compliant, the atomizing air pressure must not exceed 0.7 bar (70 MPa, 10 psi).

## ORIFICE (mm)

- 289563** General Metal air caps (0.5 - 1.8 mm)
- 289564** General Metal air caps (2.2 mm)
- 289565** General Metal air caps (2.8 mm)
- 289566** Wood air caps
- 289567** Waterborne air caps
- 289568** High Wear air caps (1.5 mm)
- 289569** High Wear air caps (1.8 - 2.2 mm)
- 287985** Automotive and Gravity Feed
- 289589** Siphon Feed

## GRAVITY, SIPHON AND PRESSURE CUPS

- 288661 650 cc Gravity Cup, Plastic**
- 253977 650 cc Gravity Cup, Aluminum**
- 253978 1 liter Gravity Cup, Aluminum**
- 192407 Gravity Cup Holder**
- 244130 0.9 l Siphon Cup, Aluminum**

- 239802 0.9 l SST Pressure Cup with Single Air Regulator**  
Includes a pressure relief valve and a single cup air regulator and gauge.
- 239803 0.9 l SST Pressure Cup with Double Air Regulator**  
Includes a pressure relief valve, a 0-7 bar (0-0.7 MPa, 0-100 psi) air regulator for gun atomization, and 0-1.0 bar (0-104 kPa, 0-15 psi) air regulator for the cup air supply.
- 239804 0.9 l Remote SST Pressure Cup**  
Includes air pressure regulator and gauge, 1.2 m (4 ft) length air and fluid hose with 1/4 npsm(f) swivel ends, pressure relief valve and rigid hook handle.
- 235117 1.9 l Remote Aluminum Pressure Cup**  
Includes air pressure regulator and gauge, 1.8 m (6 ft) length air and fluid hose with 3/8 npsm(f) swivel ends, pressure relief valve and rigid hook handle
- 240266 Disposable Polyethylene Cup Liners**  
0.9 l capacity, paint and solvent resistant. Must be used with pressure and siphon cups. 40 liners

## 3M's PPS™ Paint Preparation

### System Accessories from Graco

For use with gravity and siphon feed guns

#### 150 ml 3M™ PPS™

- 234941 Cup and Collar (box of 8)**
- 234940 Lid and Liner (box of 50)**
- 234942 Measurement Insert (box of 50)**

#### 650 ml 3M™ PPS™

- 234771 Cup and Collar (box of 8)**
- 234772 Lid and Liner (box of 50)**
- 15F531 Measurement Insert (box of 100)**

#### 850 ml 3M™ PPS™

- 234937 Cup and Collar (box of 4)**
- 234938 Lid and Liner (box of 25)**
- 234939 Measurement Insert (box of 100)**

#### 289486 Gravity Kit (650ml)

- One each: cup, collar, lid, liner, adapter
- 253975 3M™ PPS™ Gravity Feed Adapter**

#### 234773 Siphon Kit (650ml)

- One each: cup, collar, lid, liner, adapter
- 289405 3M™ PPS™ Siphon Feed Adapter**

#### 310693 Instruction Manual







## ABOUT GRACO

Founded in 1926, Graco is a world leader in fluid handling systems and components. Graco products move, measure, control, dispense and apply a wide range of fluids and viscous materials used in vehicle lubrication, commercial and industrial settings.

The company's success is based on its unwavering commitment to technical excellence, world-class manufacturing and unparalleled customer service. Working closely with qualified distributors, Graco offers systems, products and technology that set the quality standard in a wide range of fluid handling solutions. Graco provides equipment for spray finishing, protective coating, paint circulation, lubrication, and dispensing sealants and adhesives, along with power application equipment for the contractor industry. Graco's ongoing investment in fluid management and control will continue to provide innovative solutions to a diverse global market.

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All written and visual data contained in this document are based on the latest product information available at the time of publication.  
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Graco is certified ISO 9001.

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